

# Work Order ID 73147



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Friday, August 26, 2011 6:58:41 AM

Item ID: D206-802-031

Accept



Setup Start



Revision ID:

Stop



Item Name: Passenger Door Opener Installation, LH

Start Date: 8/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 11/08/26

Tooling:

Date:

Run Start



QC: Date:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-802-3	A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-802-031 CHG001

Subs/06

11/9/11 CL 11-9-1

105

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/9/11

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Subs/06

11/9/11

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Start Date: 8/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPDD206-802-031								
	Location: <u>60</u>								
	PPP rev: <u>60 A</u>								
130		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

11/9/08

11/9/08

me  
11-08-06

# Picklist Print

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Work Order ID: 73147

Parent Item: D206-802-031

Parent Item Name: Passenger Door Opener Installation, LH

Start Date: 8/26/2011


Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3552-17  Door Prop		Manufactured	No			105	Each	25.0000	1				
---	--	--------------	----	--	--	-----	------	---------	---	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------


ST272	13	
-------	----	--

64338	4	
-------	---	--

65120	9	
-------	---	--

ST272A	12	
--------	----	--


69670	12	
-------	----	--

D3622-5  Ball Stud		Manufactured	No			105	Each	16.0000	2				
--	--	--------------	----	--	--	-----	------	---------	---	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST070	16	
-------	----	--


65087	16	
-------	----	--

D4115-5  Doubler		Manufactured	No			105	Each	2.0000	1				
--	--	--------------	----	--	--	-----	------	--------	---	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST131	2	
-------	---	--

64503	2	
-------	---	--

D4115-041  Litter Door Bracket Assembly		Manufactured	No			105	Each	2.0000	1				
---	--	--------------	----	--	--	-----	------	--------	---	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST131	2	
-------	---	--

64504	2	
-------	---	--

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Work Order ID: 73147

Parent Item: D206-802-031

Parent Item Name: Passenger Door Opener Installation, LH

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

CR3242-5-4

Purchased

No

105

Each

94.0000

3



Rivet

Location

Loc Qty

Loc Code

ST313

94

116583

94

CR3243-5-4

Purchased

No

105

Each

96.0000

2



Rivet

Location

Loc Qty

Loc Code

ST313

96

116583

96

MS20426AD4-5

Purchased

No

105

Each

5,397.000

2



Rivet

Location

Loc Qty

Loc Code

MEZZ

193

6733

193

ST317

5204

6874

5204

MS20600-AD4W2

Purchased

No

105

Each

248.0000

9



Rivet

Location

Loc Qty

Loc Code

ST321

248

116391

5

116471

4

116805

4

117601

1

117885

134

118354

100

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Shop Packet Print

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Work Order ID: 73147



Parent Item: D206-802-031



Parent Item Name: Passenger Door Opener Installation, LH

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

MS21073L5

Purchased

No

105

Each

93.0000



nut plate



1

Location

Loc Qty

Loc Code

ST302

93

117395

93

NAS1149C0532R

Purchased

No

105

Each

434.0000



WASHER



3

Location

Loc Qty

Loc Code

ST297

434

116373

1

116513

53

118384

380

NAS1149C0563R

Purchased

No

105

Each

388.0000



Washer



3

Location

Loc Qty

Loc Code

ST297

388

116391

200

117460

188

3

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REFERENCE ONLY

## 5.0 PARTS LIST

## 5.1 D206-802-029/-030 Crew Door Opener Kits

Qty -029	Qty -030	Part Number	Description
<del>1</del>	<del>1</del>	D206-802-029	CREW DOOR OPENER KIT, LH
<del>1</del>	<del>1</del>	D206-802-030	CREW DOOR OPENER KIT, RH
1	1	D3552-15	DOOR PROP
1	1	D3622-5	BALL STUD
1	1	D4110-3	DOUBLER, SILL
1		D4114-1	DOOR DOUBLER, LH
	1	D4114-2	DOOR DOUBLER, RH
4	4	MS20426AD4-5	RIVET
32	32	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
1	1	MS27130-A26	RIVNUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

## 5.2 D206-802-031/-032 Passenger Door Opener Kits

Qty -031	Qty -032	Part Number	Description
<del>1</del>	<del>1</del>	D206-802-031	PASSENGER DOOR OPENER KIT, LH
<del>1</del>	<del>1</del>	D206-802-032	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	2	D3622-5	BALL STUD
	1	D4112-1	AFT SILL DOUBLER
1	1	D4115-5	DOUBLER
1		D4115-041	LITTER DOOR BRACKET ASSY
3		CR3242-5-4	RIVET
2		CR3243-5-4	RIVET
2	4	MS20426AD4-5	RIVET
9	14	MS20600AD4W2	RIVET
1	2	MS21073L5	ANCHOR NUT
3	6	NAS1149C0532R	WASHER
3	6	NAS1149C0563R	WASHER